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Ultrasound-assisted synthesis and visible-light-driven photocatalytic activity of Fe-incorporated TiO₂ nanotube array photocatalysts

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ABSTRACT

Fe incorporated TiO₂ nanotube arrays (Fe–TiO₂NTs) were prepared by an ultrasound-assisted impregnating-calcination method. Scanning electron microscopy (SEM), transmission electron microscopy (TEM), X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), and UV–vis diffuse reflectance spectroscopy (DRS) indicated that α -Fe₂O₃ nanoparticles were deposited into the TiO₂ nanotubes, and in the mean time, some Fe³⁺ ions were doped into TiO₂ lattice. The absorption of Fe–TiO₂NTs in the visible light region increased with the increase of Fe content. The photocatalytic activity of Fe–TiO₂NTs was evaluated by the degradation of methylene blue aqueous solution under visible light irradiation. The results demonstrated that the Fe–TiO₂NTs exhibited significantly enhanced photocatalytic activity compared with pure TiO₂NTs. Photoluminescence (PL) and electrochemical impedance spectroscopy (EIS) analyses further confirmed that the increased photocatalytic activity of the Fe–TiO₂NTs was attributed to an enhanced separation and transfer of photogenerated charge carriers.

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1. Introduction

In the last decade, self-organized and vertically oriented TiO₂ nanotube arrays (TiO₂NTs), first synthesized by Grimes and coworkers in 2001 [1], have attracted much attention due to their unique properties such as highly ordered array structure, high specific surface area, outstanding mechanical and chemical stability and eminent charge-transport properties [2]. As a result, TiO₂NTs have been widely used in many practical fields, such as photodegradation of organic compounds [3,4], photoelectrolysis of water splitting [5,6], dye-sensitized solar cells [7–9], hydrogen storage [10], sensor materials [11], and biomedical applications [12]. However, the efficiency of the photocatalytic degradation is limited by the high recombination rate of photogenerated electrons and holes due to its wide band gap (3.2 eV for anatase and 3.0 eV for rutile). To improve photocatalytic activity and utilize solar energy more efficiently, various strategies including doping with nonmetal [13-15] and metal ions [16,17], dye-sensitization [8,18,19], and coupling it with a narrow band gap semiconductor materials [20–23] have been adopted to further increase the efficiency and extend their photoresponse to the visible light region.

Among all reported available candidates, Fe is one of the most suitable for industrial applications considering its low cost and easy preparation. Doping TiO₂ with Fe³⁺ is an effective approach to reduce electron-hole recombination rate and increase photocatalytic efficiency in terms of its semi-full electronic configuration and ion radius close to Ti⁴⁺. Many efforts have focused on the preparation and photocatalytic behavior of Fe³⁺-doped TiO₂ nanoparticle powders or films [24–26], but few reports have so far been found regarding Fe³⁺-doped TiO₂NTs. We synthesized Fe³⁺-doped TiO₂NTs directly by the electrochemical anodic oxidation of pure titanium in an HF electrolyte solution containing Fe ions, and the enhanced photocatalytic activity under UV irradiation has been demonstrated [16]. Moreover, Fe₂O₃ is one of the most promising semiconductors and can be used as visible light photocatalyst in industrial applications due to its narrow band gap of 1.9 eV [27], low cost, non-toxicity, and high chemical stability. Its photocatalytic properties have been studied in water splitting [28,29] and photo-degradation of organic dye [30,31]. Misra and coworkers [32] reported the deposition of Fe₂O₃ nanorods inside TiO₂ nanotubes by pulsed electrodeposition technique. The resulting Fe₂O₃/TiO₂ nanorod-nanotube arrays displayed strong absorption in the range of 200–600 nm. Schmuki and co-workers [33] prepared self-organized TiO₂NTs functionalized by Fe₂O₃ nanoparticles that showed an increase of photocatalytic activity for degradation of methyl orange under UV irradiation [31]. Recently, Fe-modified TiO₂NTs prepared by integrating a dip-coating procedure and annealing post-treatment exhibited a larger photocurrent response and higher photoelectrocatalytic activity under visible light irradiation than pure TiO₂NTs [34].

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Ultrasound-driven technology has been widely utilized in physical or chemical processes because it is possible to induce chemical modification on various materials. Recently, CdS incorporated TiO₂NTs [35] and Ag loaded TiO₂NTs [36] have been prepared by a single-step sonoelectrodeposition method and an ultrasonicassisted photochemical reduction technique, respectively. Cho et al. [22] prepared CdS guantum-dot-sensitized TiO₂NTs by an ultrasound-assisted sequential chemical bath deposition approach and an enhanced photocatalytic activity was found. The ultrasonic is not only able to remove the air trapped in the TiO₂ nanotubes, but also able to drive the solution into the pore networks and lead to a homogeneous adsorption of metal ions on the surface of TiO₂ nanotubes. Here, ultrasonic-assisted impregnating-calcination method was used to prepare the Fe incorporated TiO₂ nanotube arrays (Fe-TiO₂NTs). By this method, which can simplify the synthetic procedures of Fe-TiO₂NTs, Fe₂O₃ nanoparticles can be deposited on the surface of the TiO₂ nanotubes, and in the meantime, Fe³⁺ can be doped into TiO₂ lattice. The amount of the incorporated Fe can be easily adjusted by the ultrasonic time. The photocatalytic activity of the samples was evaluated by the photocatalytic degradation of methylene blue aqueous solution under visible light irradiation. Taking advantage of photoluminescence (PL) and electrochemical impedance spectroscopy (EIS) techniques, the transfer behavior of photogenerated charges of TiO₂NTs and Fe-TiO₂NTs was investigated.

2. Experimental

2.1. Preparation of Fe-TiO₂NTs

Self-organized, vertically oriented TiO_2NTs layers were prepared directly on Ti foils via electrochemical anodic oxidation in 0.5 wt% HF electrolyte with Pt foil as the counter electrode under 20 V for 30 min as previously described [37,38]. The anodized samples were then rinsed with DI water and dried in air.

Fe-TiO₂NTs samples were prepared using ultrasound-assisted impregnation- calcination method. Typically, TiO₂NTs samples were immersed in 0.01 M Fe(NO₃)₃·9H₂O aqueous solution (30 °C) and stimulated immediately by an ultrasonic generator (KQ2200DB, Kunshan Ultrasonic Instrument Co., Ltd.) with frequency of 40 kHz and ultrasonic intensity of 2.4 kW m⁻² for different times, and dried in air. The samples were subsequently annealed at different temperature in ambient condition for 2 h with heating rate of 5 °C min⁻¹ and naturally cooled to induce crystallization.

2.2. Characterization of Fe-TiO₂NTs

The morphologies of the samples were examined using a field emission scanning electron microscope (FE-SEM) (Hitachi S4800). The crystalline structure was identified by transmission electron microscopy (TEM) (JEM 2100) and X-ray diffraction (XRD) (Phillips, Panalytical X'pert, Cu K α radiation (λ = 1.5417 Å)). The chemical composition of the samples was analyzed by X-ray photoelectron spectroscopy (XPS) (VG, Physical Electrons Quantum 2000 Scanning ESCA Microprobe, Al K α radiation). The binding energies were normalized to the signal for adventitious carbon at 284.8 eV. UV-vis diffuse reflection spectroscopy (DRS) was recorded using a Varian Cary-5000 spectrophotometer. Photoluminescence measurements were performed on a fluorescence spectrophotometer (Hitachi F-7000) with xenon lamp as excitation source (λ_{ex} = 360 nm). Electrochemical impedance spectroscopy spectra were measured by applying an AC voltage of 10 mV amplitude within the frequency range of 10⁵-10⁻² Hz in 0.1 mol L⁻¹ Na₂SO₄ aqueous solution with a sample as a working electrode, Pt wire as a counter electrode, and the saturated calomel electrode (SCE) as a reference electrode. The open circuit potential applied to the working electrode is 0V (vs. SCE).

2.3. Photocatalytic measurement

The visible-light photocatalytic activity experiments on the TiO_2NTs before and after Fe incorporation were performed by the degradation of the methylene blue (MB) dye in a home-made quartz glass reactor. The reactor was equipped with a water jacket to control the reaction temperature. The distance between the light source and the sample was 10 cm. A 500 W tungsten-halogen lamp was used as visible light source to provide a light intensity of 130 mW cm⁻². Before the photocatalytic degradation, the samples (1 cm × 1 cm) were soaked in 30 mL of 13.5 mg L⁻¹ MB aqueous solution at 30 °C with continuous stirring by thermostatic water cycle system while bubbling with air for 1 h to reach adsorption equilibrium. After visible-light irradiation started, the solution periodically taken from the reactor was analyzed with a UV-vis spectrophotometer (Unico UV-2102 PC, USA). The analytical wavelength selected for optical absorbance measurement was 664 nm.

3. Results and discussion

3.1. Morphological characterization

Fig. 1a shows a representative scanning electron microscopy (SEM) image of the as-synthesized TiO₂NTs. It can be clearly seen that the self-organized TiO₂ layer consists of a compact array of vertically aligned nanotubes. The inset in Fig. 1a shows the nanotube diameter distribution. The tube diameter was found to be in the range of 60-120 nm, and the average diameter was 96 nm. It is observed from Fig. 1b that the tube length was about 450 nm. After dipping the TiO₂NTs in Fe(NO₃)₃·9H₂O aqueous solution in an ultrasonic condition, the air trapped in the TiO₂ nanotubes could be removed. In the meantime, Fe(NO₃)₃ solution was also driven into the pore networks, and thus leading to a homogeneous adsorption of Fe³⁺ onto the surface of the TiO₂ nanotubes. As the deposition reaction proceeded, some Fe³⁺ ions gradually hydrolyzed into Fe(OH)₃ colloid adhered to the surface of the nanotubes. After the dipping process, the samples were annealed at 500 °C for 2 h. During the annealing process, Fe(OH)3 was dehydrated into Fe2O3, and the superfluous Fe³⁺ ions were doped into the lattice of TiO₂. The Fe-TiO₂NTs were finally formed. Fig. 1c-e show the SEM images of TiO_2NTs after ultrasound-assisted impregnating in Fe(NO₃)₃ solution for 5, 10 and 20 min, respectively, followed by annealing at 500 °C. Only few iron oxide nanoparticles were deposited onto the surface of the nanotubes for the sample with 5 min impregnating (Fig. 1c). As the ultrasonic time prolonged, the amount of iron oxide nanoparticles gradually increased (Fig. 1d). When the ultrasonic time was increased to 20 min, the iron oxide nanoparticles with size of 10-20 nm were uniformly deposited on the top of the nanotubes (Fig. 1e and f). The corresponding cross-sectional SEM image (Fig. 1g) shows that the iron oxide nanoparticles were also deposited onto the walls of TiO₂ nanotubes (marked with arrows). No obvious damage to the ordered tubular structure of TiO₂NTs can be observed. The incorporation of Fe in/on TiO2NTs was further demonstrated by the energy diffraction spectrum (EDX) which exhibited the presence of Fe element in the bulk of the TiO2NTs besides Ti and O (Fig. 1h).

3.2. Crystalline structure characterization

The crystalline structure of the obtained $Fe-TiO_2NTs$ was characterized by TEM. Fig. 2a and b show the top and cross-sectional TEM images of $Fe-TiO_2NTs$, respectively. Clearly, iron



Fig. 1. SEM images of TiO₂NTs (a) and (b) and Fe–TiO₂NTs after ultrasound-assisted deposition in Fe(NO₃)₃·9H₂O solution for 5 min (c), 10 min (d), 20 min (e)–(g) and EDS pattern (h). The inset in (a) is the histogram of the nanotube diameter distributions.

oxide nanoparticles were successfully deposited inside the TiO_2 nanotubes. The selected area electron diffraction (SAED) pattern taken from the wall of nanotubes confirmed that annealed TiO_2 nanotubes were polycrystalline in nature (anatase)(inset of Fig. 2b). Some agglomerated nanoparticles were also found (Fig. 2c). HRTEM was used to identify the crystal structure of iron oxide nanoparticles. As we can see from Fig. 2d, the lattice fringes of 0.272 nm corresponded to the (104) plane of α -Fe₂O₃ (hematite) [39], confirming that iron oxide nanoparticles were crystallized as α -Fe₂O₃.

The crystalline structure of the samples was further analyzed by XRD. Fig. 3a shows the XRD patterns of the TiO₂NTs before and after incorporating Fe. The crystal structure of TiO₂NTs mainly consisted of anatase phase ($2\theta = 25.3^{\circ}$) and little amount of rutile phase ($2\theta = 27.5^{\circ}$). After Fe was incorporated into the nanotubes, three additional diffraction peaks were found at 33.3°, 35.8° and 54.2°, in well accordance with the (104), (110) and (116) planes of hematite structure of Fe₂O₃ (α -Fe₂O₃) (JCPDS No. 33-0664), respectively. Fig. 3b shows the enlargement of the XRD patterns



Fig. 2. (a) Low-magnification top view TEM image of Fe–TiO₂NTs. (b) Cross sectional TEM image of Fe–TiO₂NTs. (c) High-magnification top view TEM image of Fe–TiO₂NTs. (d) HRTEM image of the square area in (c). The inset in (b) shows the SAED pattern of nanotubes.



Fig. 3. XRD patterns (a) and regional XRD patterns (b) of TiO₂NTs and Fe-TiO₂NTs.

of TiO₂NTs and Fe–TiO₂NTs in the range from $2\theta = 24.0^{\circ}$ to 28.8° . Compared with TiO₂NTs, Fe–TiO₂NTs showed the anatase diffraction peak at $2\theta = 25.1^{\circ}$ and rutile diffraction peak at $2\theta = 27.3^{\circ}$, respectively. The 0.2° shift of the diffraction peaks may be ascribed to the fact that Fe³⁺ was doped into TiO₂ lattice and formed the Fe–O–Ti bond. Accordingly, after ultrasound-assisted impregnating and annealing, the surface of the TiO₂NTs was modified by α -Fe₂O₃ nanoparticles, and in the meantime, the TiO₂NTs was doped with Fe³⁺.

Fig. 4a shows XPS survey spectrum of the Fe–TiO₂NTs. The sample contains Ti, O, Fe, and C elements. The C element was ascribed to the adventitious hydrocarbon of the XPS instrument. High-resolution XPS of the Fe element is shown in Fig. 3b. The peaks located at 710.8 and 724.7 eV can be assigned to the Fe $2p_{3/2}$ and the Fe $2p_{1/2}$, respectively, in agreement with that for Fe₂O₃ [40,41]. The main Fe $2p_{3/2}$ and $2p_{1/2}$ peaks were clearly accompanied by weak satellite structures on their high binding-energy side, at about 8 eV above the respective Fe 2p line. It is a typical spectrum of Fe₂O₃ oxides (α - and γ -Fe₂O₃ polymorphs) [41,42]. Fig. 4c and d show the XPS spectra of Ti and O elements, respectively. The peak positions for the Ti 2p core level and O 1s core level of Fe–TiO₂NTs were slightly shifted to lower binding energy. This indicated that Fe³⁺ ions were successfully doped into the substitutional sites of TiO₂ lattice and produced the Fe–O–Ti bond [43].

3.3. UV-vis diffuse reflectance spectra

The effect of Fe incorporating on the light absorption characteristic of TiO_2NTs is shown in Fig. 5. The onset of the absorption for TiO_2NTs is at ca. 390 nm, which is consistent with the intrinsic bandgap absorption of anatase TiO_2 (~3.2 eV). The trapped holes exhibited the absorption at about 410 nm or even shorter, while the



Fig. 4. XPS survey spectrum of Fe-TiO₂NTs (a) and high-resolution XPS spectra of Fe 2p (b), Ti 2p (c) and O 1s (d) of Fe-TiO₂NTs.

trapped electrons showed another absorption at around 540 nm, which was identified to be the sub-bandgap states of the TiO₂NTs [44]. For Fe–TiO₂NTs samples the bandgap edges were shifted toward more the visible-light region (red shift) and the absorption in the visible-light region was significantly enhanced with the increase of the ultrasonic time (i.e., the increase of Fe content). The red-shift of the absorption edge and enhanced visible-light absorption can be attributed to a sub-band-gap transition between the 3d electrons of Fe³⁺ and the TiO₂ conduction or valence band giving rise to a band center at about 400 nm [45,46] and the d–d transition of Fe³⁺ (2T_{2g} \rightarrow 2A_{2g}, 2T_{1g}) or the charge transfer transition between interacting iron ions (Fe³⁺ + Fe³⁺ \rightarrow Fe⁴⁺ + Fe²⁺) giving rise to an apparent broad band center at 540 nm [45,47,48]. Furthermore, α -Fe₂O₃ nanoparticles deposited on the TiO₂NTs could be easily excited under visible light irradiation and thus would favor the absorption of solar energy in visible light region.



Fig. 5. UV–vis diffuse reflectance spectra of TiO₂NTs and Fe–TiO₂NTs samples prepared under different ultrasonic time.

3.4. Photocatalytic activity

To explore the photoinduced applications of Fe-TiO₂NTs, the photocatalytic activities of a series of samples treated with different ultrasonic time were evaluated by the visible light degradation of MB. Fig. 6a shows the photodegradation kinetics of the MB dye. The photocatalytic reactions for all Fe-TiO₂NTs samples obeyed pseudo first-order reaction kinetics, which could be expressed by $\ln (C/C_0) = -kt$ with k being the apparent first-order reaction constant, while C_0 and C are the initial and the reaction concentrations of the MB dye, respectively. The blank experiment (in absence of TiO₂ photocatalyst) revealed that MB can be decomposed slowly by visible light. The apparent first-order rate constant of the photocatalytic degradation of MB with the assistance of pure TiO₂NTs photocatalyst (0.00202 min⁻¹) was almost the same as that of MB self-degradation (0.00195 min⁻¹). This result demonstrated that TiO₂NTs cannot be sensitized by MB dye under visible light irradiation. An obvious increase of the MB photodegradation was found upon Fe-TiO₂NTs. The inset of Fig. 6a shows the corresponding variation of the apparent first-order reaction constant k as a function of the ultrasonic time. As the ultrasonic time increased, the photocatalytic activity of Fe-TiO2NTs increased rapidly and reached a maximum value at 5 min. As the ultrasonic time was increased to 20 min, on the contrary, the photocatalytic activity gradually decreased. Obviously, in this case, the optimal ultrasonic time is 5 min, and the photocatalytic activity of the corresponding Fe-TiO₂NTs was increased by a factor of 1.2 compared with that of TiO₂NTs. As the ultrasonic time further prolonged, the amount of incorporated Fe also increased. Once the concentration of Fe³⁺ ions exceeded a certain concentration, Fe³⁺ ions could act as the recombination centers of the photo-generated electrons and holes, resulting in the decrease of photocatalytic activity [42]. Furthermore, a high loading of α -Fe₂O₃ nanoparticles may impede the penetration of the MB solution and the interfacial charge transfer in photocatalytic reaction. Therefore, appropriate Fe³⁺ amount doped in TiO₂ and a low loading of the α -Fe₂O₃ nanoparticles on the



Fig. 6. MB photodegradation kinetic curves of TiO₂NTs and Fe–TiO₂NTs samples prepared under different ultrasonic time (a) and annealing temperature (b).

surface of TiO₂ nanotubes might result in the most enhanced photocatalytic activity. In addition, we compared the photocatalytic activity of the 5 min Fe–TiO₂NTs annealed at different temperature. As shown in Fig. 6b, the optimized efficiency was obtained for the one annealed at 500 °C. We further checked the stability of the 5 min Fe–TiO₂NTs photocatalyst in the reaction medium. The apparent first-order reaction constants of MB photodegradation were reproducible within 5% after 8 photocatalytic cycles, indicating the Fe–TiO₂NTs photocatalyst can remain active for long-term service without much activity degradation.

It is well known that photocatalytic activity is closely related with the lifetime of photogenerated electrons and holes. The separation and recombination processes of photogenerated charge carriers in nano-sized semiconductor materials could be reflected by PL spectrum. Thus, PL spectrum could provide a firm foundation for a quickly evaluation of the photocatalytic activity of semiconductor samples [49]. To confirm the photogenerated charge separation and recombination behaviors in Fe-TiO₂NTs, PL measurement of the Fe-TiO₂NTs with highest photocatalytic activity was carried out and compared with that of TiO₂NTs. As shown in Fig. 7, both Fe-TiO₂NTs and TiO₂NTs exhibited two obvious PL signals with similar curve shape, suggesting that the amount of Fe was not enough to generate a new PL signal. Usually, for anatase TiO₂ materials, there are three types of physical origins: self-trapped excitons, oxygen vacancies and surface state [50-54]. In the present work, both samples displayed a broad-band emission from 400 to 550 nm with two weak shoulder peaks of 417 and 449 nm and an intensive peak of 474 nm. The weak peak position of the 417 nm band can be attributed to radiative recombination of self-trapped excitons [51,55]. Furthermore, the weak peak at 449 nm and the intensive peak at 474 nm can be attributed to oxygen vacancies



Fig. 7. Room temperature PL spectra of TiO_2NTs and Fe– TiO_2NTs . (Xenon lamp as excitation source, λ_{ex} = 360 nm.)

below conduction band [51,52]. In general, it is believed that a lower excitonic PL intensity means an enhanced separation and transfer of photogenerated electrons trapped in TiO_2 [49]. From the above PL results, Fe– TiO_2NTs showed a relatively low PL intensity. The drastic quenching of PL intensity suggested that Fe incorporated in TiO_2NTs markedly enhanced the charge separation of photogenerated carriers.

As an effective tool for probing the features of surface-modified electrodes, EIS was further employed to analyze the electron transport properties of Fe-TiO₂NTs electrode. Fig. 8 shows Nyquist plots of the EIS spectra measured in 0.1 M Na₂SO₄ aqueous solution under dark and visible light irradiation for the Fe-TiO₂NTs prepared by ultrasonic depositing for 5 min and pure TiO₂NTs. For both TiO₂NTs and Fe-TiO₂NTs, the impedance arc radii in the EIS plane under visible light irradiation were much smaller than that in the dark, implying an improved charge carrier separation under visible light irradiation [56,57]. In particular, the arc radius for Fe-TiO2NTs electrode was much smaller than that of TiO₂NTs electrode under both dark and visible light irradiation. This result further demonstrated that Fe-TiO2NTs electrode displayed a much higher separation efficiency of photogenerated electron-hole pairs and faster charge-transfer than TiO₂NTs electrode at the solid-liquid interface. Therefore, incorporating Fe in TiO₂NTs was a promising way to improve the photocatalytic efficiency.

The main charge-transfer processes among TiO₂, Fe³⁺/Fe⁴⁺ and α -Fe₂O₃, as shown in Fig. 9, can clarify the enhanced visible light photocatalytic activity of Fe–TiO₂NTs. Since the energy level of Fe³⁺/Fe⁴⁺ lies above the valence band edge of anatase TiO₂ [58,59],



Fig. 8. EIS Nyquist plots of TiO₂NTs and Fe–TiO₂NTs in dark and under visible light irradiation. The inset is the enlargement of the ellipse area.



Fig. 9. Schematic illustrating the separation and transport of charge carriers under visible light irradiation for TiO₂NTs, Fe³⁺/Fe⁴⁺ and α-Fe₂O₃.

Fe³⁺ doped TiO₂ could absorb visible light. When Fe–TiO₂NTs is irradiated by visible light, a 3d electron may be excited from a Fe^{3+} center to the TiO₂ conduction band leaving behind Fe^{4+} in the energy level of Fe³⁺/Fe⁴⁺. Fe⁴⁺ can oxidize OH⁻ in the MB solution to form hydroxyl radicals OH•, while the photogenerated electrons can reduce dissolved oxygen molecules to produce superoxide O₂radical anions, which is responsible for the decomposition of MB. In addition, when α -Fe₂O₃ nanoparticles were deposited on the surface of TiO₂ nanotubes, the Fermi levels of TiO₂ and α -Fe₂O₃ must align in equilibrium due to the presence of the α -Fe₂O₃/TiO₂ heterojunction [60,61]. α -Fe₂O₃ could be easily activated and yield charge carriers under visible light irradiation. Subsequently, the photogenerated electrons were immigrated from the conduction band of α -Fe₂O₂ to the conduction band of TiO₂ under the action of built-in electric field and the concentration gradient of electrons, while photogenerated holes were accumulated in the valence band of α -Fe₂O₃. The electrons on the conduction band of TiO₂ can be further transferred to dissolved oxygen molecules to form O_2^- , while the accumulated holes on the valence band of α -Fe₂O₃ could be consumed by participating in reaction with OH⁻ in the MB solution to produce OH• [61,62]. These active species significantly promoted the photocatalytic oxidation process. Therefore, Fe³⁺ doping combination with α -Fe₂O₃/TiO₂ heterojunction structure are responsible for the efficient photocatalytic activity of Fe–TiO₂NTs.

4. Conclusions

Fe incorporated TiO₂NTs photocatalyst was prepared by a facile ultrasonic-assisted impregnating-calcination method. α -Fe₂O₃ nanoparticles with a size of 10–20 nm were deposited into the TiO₂ nanotubes and some Fe³⁺ ions were doped into TiO₂ lattice. Fe-incorporation induced the red-shift of the absorption edge of TiO₂NTs into the visible-light range. Fe–TiO₂NTs photocatalysts exhibited a much higher visible-light photocatalytic activity for the degradation of MB than TiO₂NTs. The highest degradation efficiency was obtained on the Fe–TiO₂NTs sample prepared by pre-sonicating for 5 min and annealing at 500 °C. In addition, as revealed by PL and EIS, Fe–incorporation effectively promoted the separation and transfer of photogenerated charge carriers, which is responsible for the enhanced photocatalytic activity. The approach described in this study provides a simple and novel method to

synthesize Fe–TiO₂NTs materials that are ready for practical applications such as visible-light-driven degradation of wastewater.

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